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Authorised and notified according to Article 29 of the Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011

European Technical Assessment ETA-24/0547 of 2025/05/16

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:	Fastening Screws JT, JZ and JF for fastening of wall brackets
Product family to which the above construction product belongs:	Fastening screws for metal members and sheeting
Manufacturer:	EJOT SE & Co. KG Market Unit Construction In der Stockwiese 35 57334 Bad Laasphe Telephone +49 2752 9080 Internet www.ejot.de/bau
Manufacturing plant:	EJOT Production Plants
This European Technical Assessment contains:	18 pages including 13 annexes which form an integral part of the document
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:	EAD 330046-01-0602, Fastening Screws for Metal Members and Sheeting
This version replaces:	The ETA with the same number, issued on 2024-07-24

II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product

The fastening screws for metal members and sheeting (self-drilling screws) are made of steel. The fastening screws are completed with a metallic washer and an EPDM sealing washer. The fastening screws for metal members and sheeting are made of a bimetal combination of austenitic stainless with drill bits made of carbon steel.

Annex	Fastening screw	Component I	Component II
5	JF3-(FR)-2-6,0xL E16 JF6-(FR)-2-6,0xL E16	Wall brackets according to ETA-21/0756	S235 S280GD to S350GD
6	JT3-(FR)-2(H)-Plus-5,5xL E16 JT6-(FR)-2(H)-Plus-5,5xL E16	Wall brackets according to ETA-21/0756	S235 to S275 S280GD to S450GD HX300LAD to HX460LAD
7	JT3-(FR)-3-6,3xL E16 JT6-(FR)-3-6,3xL E16	Wall brackets according to ETA-21/0756	S235 to S275 S280GD to S420GD HX350LAD to HX420LAD
8	JT3-(FR)-3-5,5xL E16 JT6-(FR)-3-5,5xL E16	Wall brackets according to ETA-21/0756	S235 to S355 S280GD to S350GD HX300LAD to HX380LAD
9	JT3-(FR)-6-5,5xL E16 JT6-(FR)-6-5,5xL E16	Wall brackets according to ETA-21/0756	S235 to S355 S280GD to S350GD HX300LAD to HX460LAD
10	JT3-12-5,5xL E16 JT6-12-5,5xL E16	Wall brackets according to ETA-21/0756	S235 to S355 S280GD to S350GD HX300LAD to HX460LAD
11	JZ1-6,3xL E16 JZ3-6,3xL E16 JZ5-6,3xL E16	Wall brackets according to ETA-21/0756	S235 to S355 S280GD to S450GD HX300LAD to HX460LAD
12	JF3-Plus-6,8xL E16 JF6-Plus-6,8xL E16	Wall brackets according to ETA-21/0756	Timber C24 Glued laminated timber GL24c/h
13	JT3-2-6,5xL E16 JT6-2-6,5xL E16	Wall brackets according to ETA-21/0756	Timber C24 Glued laminated timber GL24c/h

Table 1 – Fastening screws of the corresponding ETA and their field of application

2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

The fastening screws are intended to be used for fastening metal sheeting made of steel according to EN 10346 or aluminium alloy according to EN 485 or EN 573 to substructures made of steel according to EN 10025 or EN 10346, aluminium alloy according to EN 485 or EN 573 or structural timber according to EN 14081. The sheeting can either be used as wall or roof cladding or as load bearing wall and roof element. The fastening screws can also be used for the fastening of any other thin gauge metal members. The intended use comprises fastening screws and connections for indoor and outdoor applications.

Fastening screws which are intended to be used in external environments with ≥ C2 corrosion according to the standard EN ISO 12944-2 are made of stainless steel. Furthermore, the intended use comprises connections with predominantly static loads (e.g. wind loads, dead loads). The fastening screws are not intended for re-use.
The performances given in Section 3 are only valid if the fastening screws are used in compliance with the specifications and conditions given in Annex 1 to 23.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the screws of 25 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

The real working life might be, in normal use conditions, considerably longer without major degradation affecting the Basic requirements for construction works.

3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
3.1 Mechanical resistance and stability (BWR1)	
Shear resistance of the connection	See Annex 5-13
Tension resistance of the connection	See Annex 5-13
Design resistance in case of combined tension and shear forces	See Annex 2
Check of deformation capacity in case of constraining forces due to temperature	See Annex 2
Durability	See Annex 5-13, material of the fasteners
3.2 Safety in case of fire (BWR2)	
Reaction to fire	The screws are made from steel classified as **Euroclass A1** in accordance with EN 13501-1 and Commission Delegated Regulation2016/364

3.8 Methods of verification

The assessment of the performance of the fastening screws for metal members and sheeting in relation to the applicable BWR's has been made in accordance with the European Assessment Document (EAD) No. EAD 330046-01-0602, Fastening Screws for Metal Members and Sheeting.

3.9 General aspects related to the performance of the product

The European Technical Assessment is issued for the product based on agreed data/information, deposited with ETA-Danmark, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to ETA-Danmark before the changes are introduced. ETA-Danmark will decide whether such changes affect the ETA and consequently the validity of the CE marking based on the ETA and if so whether further assessment or alterations to the ETA, shall be necessary.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

4.1 AVCP system

According to the decision 1998/214/EC of the European Commission 1, as amended by 2001/596/EC, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is **2+**.

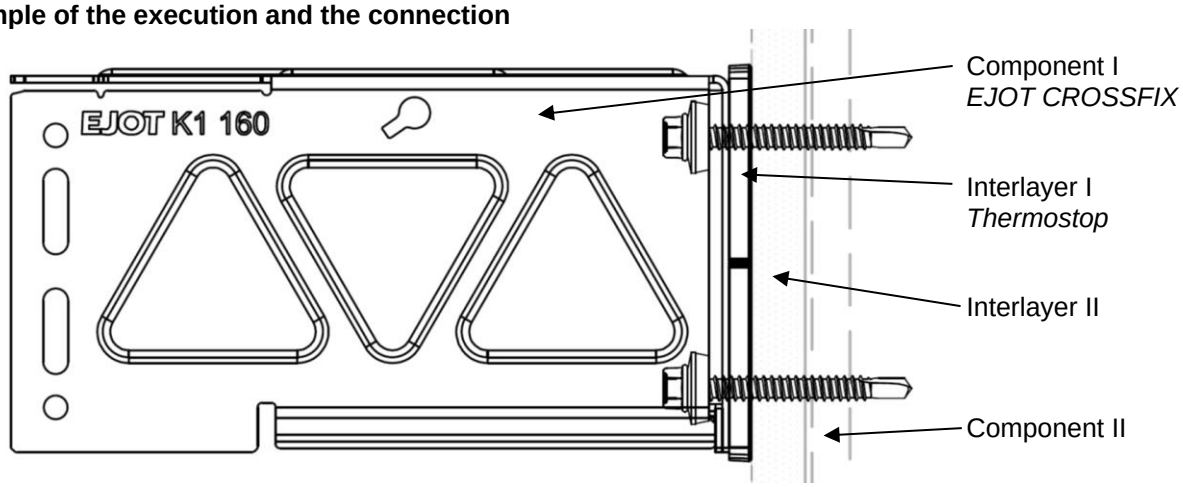
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to the CE marking

Issued in Copenhagen on 2025-05-16 by

Thomas Bruun
Managing Director, ETA-Danmark

Example of the execution and the connection



Materials and dimensions

Design relevant materials and dimensions are indicated in the annexes of the fastening screws:

Fastener	Material of the fastening screw
Washer	Material of the sealing washer
Component I	EJOT CROSSFIX stainless steel wall bracket
Component II	Material of the supporting structure

$t_{N,II}$	Thickness of component II made of metal
t_1	Thickness of component II made of timber or wood-based panel
t_{zw1}	Thickness of interlayer I, the polyamide Thermostop (5 mm)
t_{zw2}	Thickness of interlayer II, the gypsum and calcium silicate board
d_{pd}	Pre-drill diameter of component II
l_{ef}	Effective screw-in length in component II made of structural timber and OSB (without drill point)
l_b	Length of drill tip
d_{ef}	Effective diameter of the screw

The thickness $t_{N,II}$ corresponds to the load-bearing screw-in length of the fastening screw in component II, if the load-bearing screw-in length does not cover the entire component thickness.

Component I

The component to be fastened is EJOT CROSSFIX, a stainless steel bracket for fastening support structures for ventilated exterior wall cladding according to ETA-21/0756. The component has pre-punched holes and includes an interlayer made of polyamide called Thermostop with its sleeves located in the pre-punched holes. It belongs to the bracket and has been part of the testing.

Interlayer

For example, gypsum, cement and calcium silicate boards (possibly fiber-reinforced, see Table 2) can be used as interlayer in single-layer ($t_{zw2} \leq 15$ mm) or multi-layer ($t_{zw2} \leq 45$ mm) installation. Slab thicknesses of the interlayer greater than $t_{zw2} = 45$ mm are not covered.

Component II

The fastening is made to metallic supporting structures

- Steel S235 to S275 according to EN 10025-1
- S280GD to S450GD according to EN 10346
- HX300LAD to HX460LAD according to EN 10346

Or to timber or wood-based panels, for example

- Timber C24 ($\rho_k \geq 350$ kg/m³)
- Glued laminated timber GL24c/h ($\rho_k \geq 365$ kg/m³)
- Glued laminated timber made of hardwood GL70 ($\rho_k \geq 680$ kg/m³)
- Structural laminated veneer lumber LVL ($\rho_k \geq 410$ kg/m³)

Terms and explanations	
Bracket fastening with JT, JF and JZ screws	**Annex 1**

Performance characteristics

The design relevant performance characteristics of a connection are indicated in the Annexes of the fastening screws.

$N_{R,k}$	Characteristic value of tension resistance
$V_{R,k}$	Characteristic value of shear resistance

In some cases, component-specific performance characteristics are indicated for an individual calculation in the design relevant performance characteristics of a connection:

$N_{R,II,k}$	Characteristic value of pull-out resistance for component II
$V_{R,II,k}$	Characteristic value of hole bearing resistance for component II
$M_{y,Rk}$	Characteristic value of the yield moment of the fastening screw (component II made of timber or wood-based panels)
$f_{ax,k}$	Characteristic value of the pull-out parameter for component II made of timber wood-based panels
$f_{h,k}$	Characteristic value of the hole reveal strength for structural component II made of timber or wood-based panels
$f_{h,zw2,k}$	Characteristic value of the hole reveal strength for interlayer II (gypsum and calcium silicate board)
k_{mod}	Modification coefficient for load duration and moisture content

Design values

The design values of tension and shear resistance of a connection have to be determined as following:

$N_{R,d}$	Design value of tension resistance
$V_{R,d}$	Design value of shear resistance
γ_M	Partial safety factor

The recommended partial safety factor for metallic supporting structures γ_M is 1,33, provided no partial safety factor is given in national regulations or national Annexes to Eurocode 3.

Special conditions

If the component thickness $t_{N,II}$ lies in between two indicated component thicknesses, the characteristic value may be calculated by linear interpolation.

In case of combined loading by tension and shear forces the following interaction, equation has to be taken into account:

$$\frac{N_{E,d}}{N_{R,d}} + \frac{V_{E,d}}{V_{R,d}} \leq 1{,}0$$

$N_{E,d}$	Design value of the applied tension forces
$V_{E,d}$	Design value of the applied shear forces

Installation conditions

- The installation is carried out according to manufacturer`s instruction.
- The load-bearing screw-in length of the fastening screw specified by the manufacturer has to be taken into account.
- The fastening screws have to be processed with suitable drill driver (e.g., cordless drill driver with depth control).
- The use of impact wrench is not allowed.
- The fastening screws have to be fixed rectangular to the surface of the component.
- The intermediate layer can, or in case of JZ screws must be, pre-drilled using the nominal (outer thread diameter) of the screw.

Component II made of timber or wood-based panels

Examples for $N_{R,II,k}$ and $V_{R,II,k}$ are indicated in the attachment of the fastening screw.
The characteristic values of the tensile and shear force bearing capacity for other k_{mod} or ρ_k than those specified in the annex of the fixing screw can be determined as follows:

$N_{R,k} = N_{R,II,k} * k_{mod}$ $\quad$ $V_{R,k} = V_{R,II,k} * k_{mod}$

The resistance of component I is not decisive.

$N_{R,II,k}$ is indicated in the annex of the fastening screw or can be calculated according to EN 1995-1-1:2010-12 + A1:2013, equation (8.40a), with $f_{ax,k}$ according to the annex of the relevant fastening screw.

$V_{R,II,k}$ is indicated in the annex of the fastening screw or can be calculated according to EN 1995-1-1:2010-12 + A1:2013, equation (8.9) and equation (8.10), with $M_{y,Rk}$ according to the annex of the relevant fastening screw and $f_{h,k}$ according to EN 1995-1-1:2012 + A1:2013, equation (8.15) and equation (8.16).

Bearing resistance of component II

The equations for determining the characteristic values of the bearing resistance have been compiled in Table 1.
The self-drilling screws in this approval can be considered as pre-drilled due to their drill point.

Material	**Equation**	**Reference**
Solid wood	$f_{h,k} = 0{,}082 * (1 - 0{,}01 * d_{ef}) * \rho_k$	DIN EN 1995-1-1:2010-12, eq. (8.16)
Glulam and laminated timber	$f_{h,k} = 0{,}082 * (1 - 0{,}01 * d_{ef}) * \rho_k$	DIN EN 1995-1-1:2010-12, eq. (8.16)
Boards made of long, flat, aligned chips (OSB)	$f_{h,k} = 50 * d_{ef}^{-0,6} * t^{0,2}$	-
Solid wood panels	$f_{h,k} = 0{,}082 * (1 - 0{,}01 * d_{ef}) * \rho_k$	DIN EN 1995-1-1:2010-12, eq. (8.16)

Table 1: Characteristic values of the hole bearing resistance for pre-drilled screws

Bearing resistance for interlayers

The equations for determining the characteristic hole reveal strength of the interlayer are compiled in Table 2 and 3; they apply under the assumption that the axis of the fastener is perpendicular to the panel plane. When using self-drilling screws, the interlayer can be assumed to be pre-drilled.

Material	Equation	Reference
Gypsum boards according to DIN 18180	$f_{h,zw} = 3{,}9 * d_{ef}^{-0,6} * t^{0,7}$	-
Fibre-reinforced gypsum boards	$f_{h,zw} = 7{,}0 * d_{ef}^{-0,7} * t^{0,9}$	ETA-03/0050
Cement-bonded chipboard according to EN 634-2 and DIN EN 13986	$f_{h,zw} = (75 + 1{,}9 * d) * d^{-0,5} + \frac{d}{10}$	-
FERMACELL Powerpanel HD	$f_{h,zw} = 37 * d^{-0,5}$	ETA-13/0609
OSB/3 according to EN 300	$f_{h,zw} = 50 * d^{-0,6} * t^{0,2}$	EN 300

Table 2: Characteristic values for hole bearing capacity of the interlayer

Bearing resistance for a connection between the (undisplaceable) thin interlayer and component II made of timber or wood-based panels

Determination of the hole reveal strength in component II as well as in the interlayers and formation of a floating joint between the clip and the interlayer (γ_M = 1.2)

$$\delta_1 = \frac{f_{h,zw1}}{f_{h,k}} \qquad \delta_2 = \frac{f_{h,zw2}}{f_{h,k}}$$

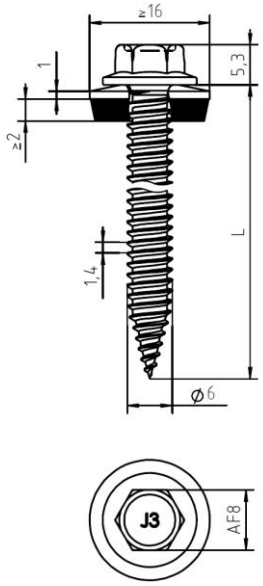
$$V_{R,II,k} = \min \begin{cases} a) \;\; f_{h,k} * \; b_1 * d + f_{h,zw2,k} * t_{zw2} * d \\ b_1 = 2\left(\sqrt{\left(t_{zw1} + t_{zw2} + \frac{t_1}{2}\right)^2 - \delta_1 * t_{zw2}\left(t_{zw1} + \frac{t_{zw2}}{2}\right) + \delta_1 * \frac{t_{zw1}^2}{4} + \frac{t_1^2}{4}} - \left(t_{zw1} + t_{zw2} + \frac{t_1}{2}\right)\right) \\ b) \;\; \left(f_{h,k} * b_1 * d + f_{h,zw2,k} * t_{zw2} * d\right) * 1{,}15 + 0{,}25 * F_{ax,\alpha,Rk} \\ b_1 = \sqrt{(t_{zw1} + t_{zw2})^2 - \delta_2 * (2 * t_{zw1} * t_{zw2} + t_{zw2}^2) + \delta_1 * \frac{t_{zw1}^2}{2} + \frac{2 * M_{y,Rk}}{f_{h,k} * d}} - (t_{zw1} + t_{zw2}) \end{cases}$$

Those equations are only valid for positive values of b_1. If b_1 is negative, the connection becomes one with a sliding interlayer and be designed according to the equations for thick sliding interlayers below.

Bearing resistance for no connection between the (sliding) thick interlayer and component II made of timber or wood-based panels

If the interlayer is a certain thickness, the bearing resistance of the interlayer is greater than the bearing resistance of component II. Then the bearing resistance of the connection can be assumed to be the same as that of a connection without an interlayer.
In this case it can be designed according to the following equation from DIN EN 1995-1-1:2010-12 eq. (8.9).

$$V_{R,II,k} = \min \begin{cases} 0{,}4 * f_{h,k} * t_1 * d \\ 1{,}15 * \sqrt{2 M_{y,Rk} * f_{h,k} * d} + \frac{F_{ax,Rk}}{4} \end{cases}$$



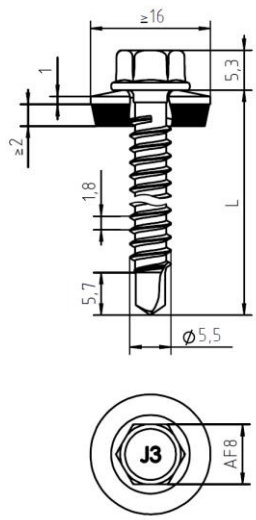
Material:

Screw:	JF3 stainless steel (A2) - EN ISO 3506 JF6 stainless steel (A4) - EN ISO 3506 (Head variations FR or LT possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S280GD to S350GD according to EN 10346

Table 1.1: Single-layer supporting structure made of S235 or S280GD to S350GD

$t_{N,II}$ [mm]		0,60	0,63	0,70	0,75	0,88	1,00	-	-	-	-	-	-
S280GD	$N_{R,k,II}$ [1] [kN]	1,14	1,24	1,47	1,64	1,95	2,23	-	-	-	-	-	-
	$V_{R,k,II}$ [kN]	with 5,0mm Polyamid Thermostop, without additional intermediate layer											
		1,77	1,83	1,96	2,05	2,28	2,49	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm											
		0,92	0,95	1,01	1,06	1,13	1,20	-	-	-	-	-	-

[1] Für $t_{N,II}$ from S320GD or S350GD, the values may be increased by 8.3%



Material:

Screw:	JT3 stainless steel (A2) - EN ISO 3506 JT6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S235 to S275 according to EN 10025-1 S280GD to S450GD according to EN 10346 HX300LAD to HX460LAD according to EN 10346

Table 2.1: Single-layer supporting structure made of S235 to S275, S280GD to S450GD or HX300LAD to HX460LAD

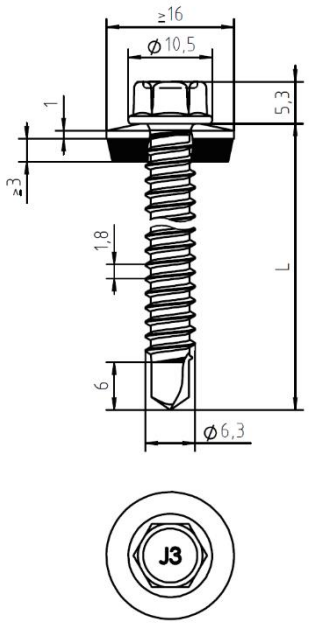
	$t_{N,II}$ [mm]	0,60	0,63	0,70	0,75	0,88	1,00	1,13	1,25	1,50	-	-	-
S280GD	$N_{R,k,II}$ [1] [kN]	0,53	0,56	0,66	0,79	1,06	1,40	1,71	1,99	2,59	-	-	-
	$V_{R,k,II}$ [kN] with 5,0mm Polyamid Thermostop, without additional intermediate layer	1,10	1,24	1,58	1,82	1,90	1,97	2,34	2,68	3,18	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm	0,57	0,59	0,65	0,69	0,79	0,88	1,65	2,37	2,77	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm	0,57	0,59	0,65	0,68	0,74	0,79	1,45	2,07	2,31	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm	0,57	0,59	0,64	0,67	0,68	0,69	1,25	1,76	1,84	-	-	-

[1] For $t_{N,II}$ from S320GD to S450GD respectively HX340LAD to HX460LAD, the values may be increased by 8.3%.

Table 2.2: Two-layer supporting structure made of S235 to S275, S280GD to S450GD or HX300LAD to HX460LAD

	$t_{N,II}$ [mm]	2 x 0,60	2 x 0,63	2 x 0,70	2 x 0,75	2 x 0,88	2 x 1,00	-	-	-
S280GD	$N_{R,k,II}$ [1,2] [kN]	-	1,01	1,46	1,78	2,31	2,84	-	-	-
	$V_{R,k,II}$ [kN] with 5,0mm Polyamid Thermostop, without additional intermediate layer	2,44	2,52	2,71	2,84	3,21	3,56	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm	1,67	1,76	1,96	2,11	2,57	3,00	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm	1,67	1,76	1,96	2,11	2,34	2,55	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm	1,67	1,76	1,96	2,10	2,10	2,10	-	-	-

[1] For tN,II from S320GD to S450GD respectively HX340LAD to HX460LAD, the values may be increased by 8.3%.



Material:

Screw: JT3 stainless steel (A2) - EN ISO 3506
JT6 stainless steel (A4) - EN ISO 3506
(Head variations FR possible)

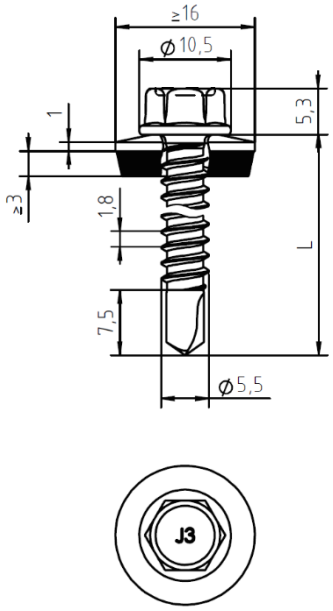
Washer: stainless steel (A2/A4) - EN ISO 3506
With vulcanized EPDM seal

Component I: Wall bracket incl. 5,0mm PA Thermostop
Stainless steel (A2/A4) - EN 10088-2

Component II: S235 to S275 according to EN 10025-1
S280GD to S420GD according to EN 10346
HX350LAD to HX420LAD according to EN 10346

Table 3.1: Single-layer supporting structure made of S235 to S275, S280GD to S420GD or HX350LAD to HX420LAD

$t_{N,II}$ [mm]		1,20	1,25	1,50	2,00	3,00	-	-	-	-	-	-	-
S280GD	$N_{R,k,II}$ [kN]	1,94	2,00	2,70	3,60	6,00	-	-	-	-	-	-	-
	$V_{R,k,II}$ [kN]	with 5,0mm Polyamid Thermostop, without additional intermediate layer											
		2,88	2,98	3,33	4,04	8,00	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm											
		2,06	2,13	2,36	2,81	6,16	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm											
		1,79	1,85	2,09	2,56	5,27	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm											
		1,51	1,56	1,81	2,31	4,37	-	-	-	-	-	-	-

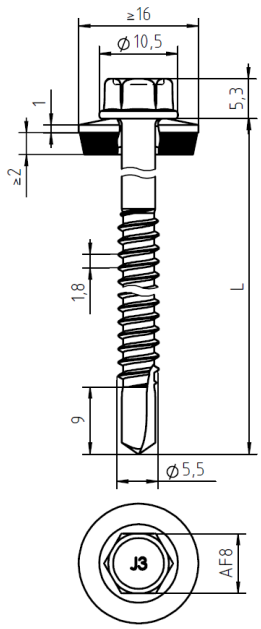


Material:

Screw:	JT3 stainless steel (A2) - EN ISO 3506 JT6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S235 to S355 according to EN 10025-1 S280GD to S350GD according to EN 10346 HX300LAD to HX380LAD according to EN 10346

Table 4.1: Single-layer supporting structure made of S235 to S355, S280GD to S350GD or HX300LAD to HX380LAD

$t_{N,II}$ [mm]		1,50	2,00	2,50	3,00	-	-	-	-	-	-	-	-
S280GD	$N_{R,k,II}$ [kN]	2,00	2,90	3,90	3,90	-	-	-	-	-	-	-	-
	$V_{R,k,II}$ [kN]	with 5,0mm Polyamid Thermostop, without additional intermediate layer											
		3,02	3,26	5,74	8,21	-	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm											
		2,24	3,07	4,43	5,79	-	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm											
		2,06	2,48	4,14	5,79	-	-	-	-	-	-	-	-
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm											
		1,87	1,88	3,84	5,79	-	-	-	-	-	-	-	-

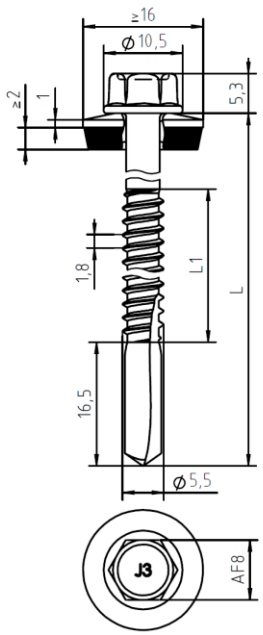


Material:

Screw:	JT3 stainless steel (A2) - EN ISO 3506 JT6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S235 to S355 according to EN 10025-1 S280GD to S350GD according to EN 10346 HX300LAD to HX460LAD according to EN 10346

Table 5.1: Single-layer supporting structure made of f S235 to S355, S280GD to S350GD or HX300LAD to HX460LAD

$t_{N,II}$ [mm]		1,50	2,00	2,50	3,00	4,00	5,00						
S280GD	$N_{R,k,II}$ [kN]	1,90	2,60	4,23	5,01	7,04	8,28						
	$V_{R,k,II}$ [kN]	with 5,0mm Polyamid Thermostop, without additional intermediate layer											
		3,02	3,26	5,74	8,21	-	-						
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm											
		2,24	3,07	4,43	5,79	-	-						
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm											
		2,06	2,48	4,14	5,79	-	-						
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm											
		1,87	1,88	3,84	5,79	-	-						

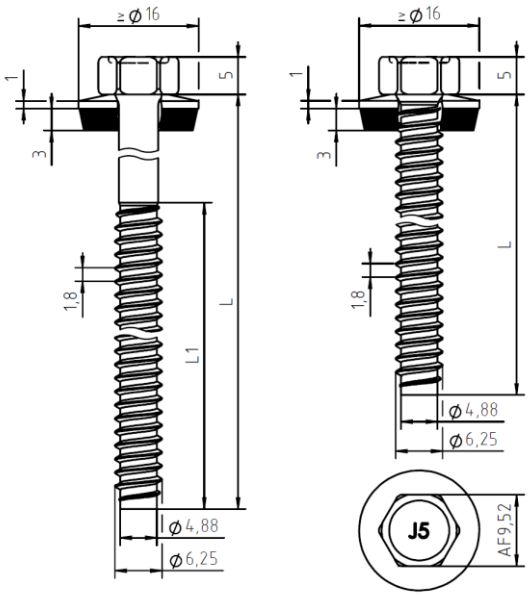


Material:

Screw:	JT3 stainless steel (A2) - EN ISO 3506 JT6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S235 to S355 according to EN 10025-1 S280GD to S350GD according to EN 10346 HX300LAD to HX460LAD according to EN 10346

Table 6.1: Single-layer supporting structure made of S235 to S355, S280GD to S350GD or HX300LAD to HX460LAD

$t_{N,II}$ [mm]		4,00	5,00	≥ 6	-	-	-	-	-	-	-	-	-	
S280GD	$N_{R,k,II}$ [1] [kN]	4,70	6,90	8,13	-	-	-	-	-	-	-	-	-	
	$V_{R,k,II}$ [kN]	with 5,0mm Polyamid Thermostop, without additional intermediate layer												
		13,05	13,13	13,21	-	-	-	-	-	-	-	-	-	
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm												
		10,39	11,83	13,27	-	-	-	-	-	-	-	-	-	
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm												
		7,60	9,16	10,71	-	-	-	-	-	-	-	-	-	
		with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm												
		4,81	6,48	8,14	-	-	-	-	-	-	-	-	-	



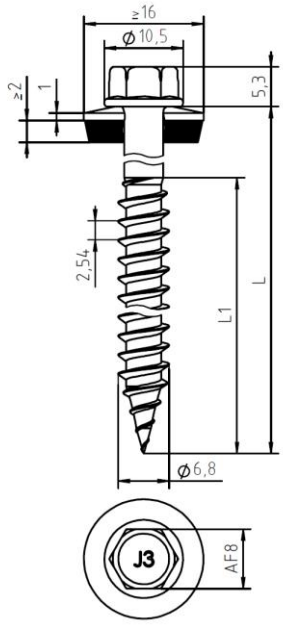
Material:

Screw:	JZ1 stainless steel (A8) - EN ISO 3506 JZ3 stainless steel (A2) - EN ISO 3506 JZ5 stainless steel (A2) - EN ISO 3506
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	S235 to S355 according to EN 10025-1 S280GD to S450GD according to EN 10346 and HX300LAD to HX460LAD according to EN 10346

Table 7.1: Single-layer supporting structure made of S235 to S355, S280GD to S450GD or HX300LAD to HX460LAD

$t_{N,II}$ [mm]		1,25	1,50	2,00	3,00	4,00	5,00	6,00	7,00	≥ 10,00	-	-	-
d_{pd} [mm]		Ø 5,0		Ø 5,3				Ø 5,5	Ø 5,7	Ø 5,8	-	-	-
S280GD	$N_{R,k,II}$ [1] [kN]	2,00	2,70	3,60	6,00	8,80	11,60	13,40	13,40	13,40	-	-	-
	$V_{R,k,II}$ [1] [kN] with 5,0mm Polyamid Thermostop, without additional intermediate layer	2,98	3,33	4,04	8,00	11,35	14,70	18,05	18,05	18,05	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 1 x 15 mm	2,13	2,36	2,81	6,16	9,40	12,63	15,87	15,87	15,87	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 2 x 15 mm	1,85	2,09	2,56	5,27	7,18	9,09	11,00	11,00	11,00	-	-	-
	with 5,0mm Polyamid Thermostop and additional intermediate layer ≤ 3 x 15 mm	1,56	1,81	2,31	4,37	4,96	5,54	6,13	6,13	6,13	-	-	-

[1] S275 to S355, S390GD to S450GD and HX340LAD to HX460LAD only for JZ5-6,3xL.



Material:

Screw:	JF3 stainless steel (A2) - EN ISO 3506 JF6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	Timber C24 ($\rho_k \geq 350$ kg/m³) Glued laminated timber GL24c/h ($\rho_k \geq 365$ kg/m³)

Table 8.1: Supporting structure made of timber and wood-based materials

The load-bearing capacities for connections with interlayers or other ρ_k and l_{ef} can be calculated using the equations in Annex 3 and 4. These load-bearing capacities were calculated as examples with the following parameters:

Component II - Timber ≥ C24 or Glued laminated timber GL24c/h

C24 $\rho_k \geq 350$ kg/m³ / GL24 $\rho k \geq 365$ kg/m³, $k_{mod,II} = 0,9$

Interlayer I (Thermostopp)

$\rho_k \geq 954$ kg/m³, $k_{mod,I} = 0,7$

Interlayer II (Gypsum board, EN 520)

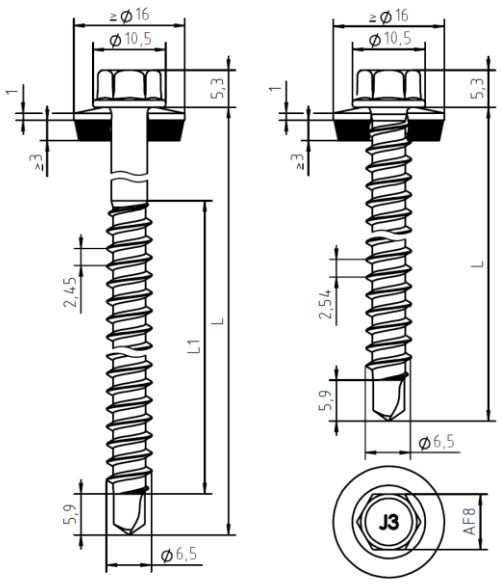
$\rho_k \geq 954$ kg/m³, $k_{mod,I} = 0,6$

Properties of the fastener			
$M_{y,Rk}$ 10.774 Nmm	$f_{ax,k}$ 12,2 N/mm² at $l_{ef} \geq 27$ mm	Drill tip length l_b = 9 mm	d_{ef} = 5,17 mm

Connection with 5,0mm Polyamid Thermostop, without additional interlayer										
screw length	**L** [mm]	40	60	80	100	120	140	160	180	200
eff. embedment depth	l_{ef} [mm]	-	38	58	78	98	118	138	158	178
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	2,84	4,33	5,82	7,32	-	-	-	-
	$V_{R,k}$ [kN]	-	1,14	1,76	2,22	2,22	-	-	-	-

Connection with 5,0mm Polyamid Thermostop and additional thin indisplacable interlayer ≤ 15 mm										
screw length	**L** [mm]	40	60	80	100	120	140	160	180	200
eff. embedment depth	l_{ef} [mm]	-	-	43	63	83	103	123	143	163
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	-	3,21	4,70	6,20	7,69	-	-	-
	$V_{R,k}$ [kN]	-	-	1,34	1,74	1,74	1,74	-	-	-

Connection with 5,0mm Polyamid Thermostop and additional thick sliding interlayer ≤ 30 mm										
screw length	**L** [mm]	40	60	80	100	120	140	160	180	200
eff. embedment depth	l_{ef} [mm]	-	-	28	48	68	88	108	128	148
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	-	2,09	3,58	5,08	6,57	-	-	-
	$V_{R,k}$ [kN]	-	-	1,11	1,90	2,69	3,18	-	-	-



Material:

Screw:	JT3 stainless steel (A2) - EN ISO 3506 JT6 stainless steel (A4) - EN ISO 3506 (Head variations FR possible)
Washer:	stainless steel (A2/A4) - EN ISO 3506 With vulcanized EPDM seal
Component I:	Wall bracket incl. 5,0mm PA Thermostop Stainless steel (A2/A4) - EN 10088-2
Component II:	Timber C24 ($\rho_k \geq 350$ kg/m³) Glued laminated timber GL24c/h ($\rho_k \geq 365$ kg/m³)

Table 9.1: Supporting structure made of timber and wood-based materials

The load-bearing capacities for connections with interlayer or other ρ_k and l_{ef} can be calculated using the equations in Annex 3 and 4. These load-bearing capacities were calculated as examples with the following parameters:

Component II - Timber ≥ C24 or Glued laminated timber GL24c/h

C24 $\rho_k \geq 350$ kg/m³ / GL24 $\rho_k \geq 365$ kg/m³, $k_{mod,II} = 0,9$

Interlayer I (Thermostopp)

$\rho_k \geq 954$ kg/m³, $k_{mod,z} = 0,7$

Interlayer II (Cement-bonded chipboard, EN 634-2)

$\rho_k \geq 1000$ kg/m³, $k_{mod,z} = 0,6$

Properties of the fastener										
$M_{y,Rk}$ 9.742 Nmm	$f_{ax,k}$ 8.575 N/mm² at $l_{ef} \geq 26$ mm				Drill tip length $l_b = 6$ mm			$d_{ef} = 5,17$ mm		
Connection with 5,0mm Polyamid Thermostop, without additional interlayer										
screw length	**L** [mm]	40	50	65	80	100	120	-	-	-
eff. embedment depth	l_{ef} [mm]	21	31	46	61	81	101	-	-	-
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	1,56	2,26	3,06	4,06	-	-	-	-
	$V_{R,k}$ [kN]	-	1,42	1,68	1,84	2,04	-	-	-	-
Connection with 5,0mm Polyamid Thermostop and additional thin sliding interlayer ≤ 15 mm										
screw length	**L** [mm]	40	50	65	80	100	120	-	-	-
eff. embedment depth	l_{ef} [mm]	-	16	31	46	66	86	-	-	-
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	-	1,56	2,31	3,31	-	-	-	-
	$V_{R,k}$ [kN]	-	-	1,95	2,48	2,74	-	-	-	-
Connection with 5,0mm Polyamid Thermostop and additional thick sliding interlayer ≤ 30 mm										
screw length	**L** [mm]	40	50	65	80	100	120	-	-	-
eff. embedment depth	l_{ef} [mm]	-	-	16	31	51	71	-	-	-
Timber ≥ C24 $\rho_k \geq 350$ kg/m³	$N_{R,k}$ [kN]	-	-	-	1,56	2,56	3,56	-	-	-
	$V_{R,k}$ [kN]	-	-	-	1,95	2,55	2,80	-	-	-

Characteristic capacities of the fastener

JT3-2-6,5xL E16 and JT6-2-6,5xL E16

Annex 13